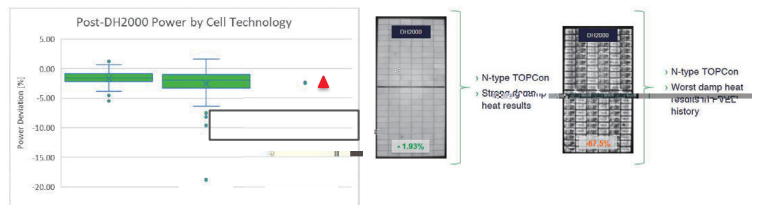


*Note-as per PVEL PQP: BOM Test Requirements,this test is not required for this BOM.Contact PVEL for more information on the representative results from other BOMs from the same manufacturer.



**Source: NREL, Degradation Mechanisms in TOPCon/POLO Solar Cells*

Factory Witness, Characterizations and Light-Induced Degradation Measurement								
Thermal Cycling	Damp Heat	Thermal Shock	Thermal Stress	Thermal Stress	Thermal Stress Induced	LEDH Generation	PPAP File & IAM Profile	Field Exposure
TC 200	DH 1000	DH 1000	Static Mechanical Load	Fail	85 °C ambient MSV (+ and/or -) 192 hrs	18 hrs 192 hrs (75°C, 100 Imp)	18 hrs 192 hrs (75°C, 100 Imp)	18 hrs 192 hrs (75°C, 100 Imp)
Characterization	Characterization	UV 65 kWh/m ²		Characterization		Characterization	IAM Profile	Field Exposure 6 Months
TC 200	DH 1000	Characterization	Dynamic Mechanical Load	Dynamic Mechanical Load	Characterization	LEDH 63 hrs (75 °C, 100 Imp)		Characterization
Characterization	Characterization	TC 50 + HF 10						Field Exposure 6 Months
TC 200	Stabilization 80°C, 48 hrs	UV 65 kWh/m ²	Characterization	Characterization		Characterization		Field Exposure 6 Months
Characterization	Characterization	Characterization	TC 50 + HF 10	TC 50 + HF 10		LEDID 162 hrs (75°C, 100 Imp)		Characterization
		TC 50 + HF 10						
		UV 65 kWh/m ²						